



The new hold down for the XM-Series Feeders now has a “fine-tune” adjustment in addition to the self adjusting rollers. For products that require a little more downward tension or thicker products that require a little less, there are 2 adjusting screw/spring assemblies that raise and lower the rollers. The rear adjusting screw is located just behind the cross bar and the front one is located through the opening on the sensor mount bracket (see figure 2)

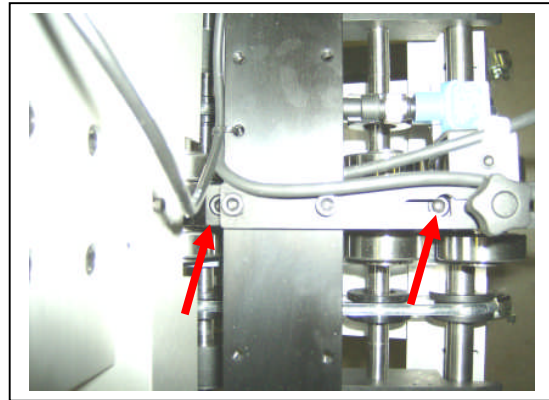
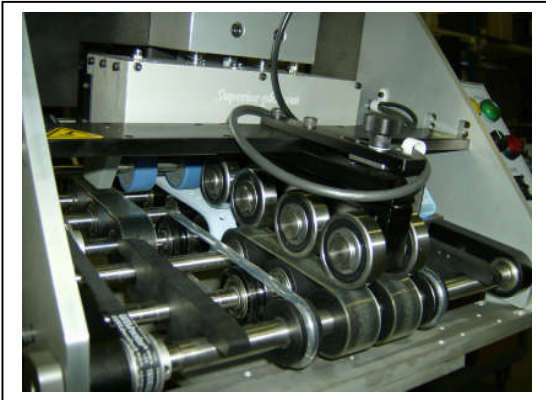
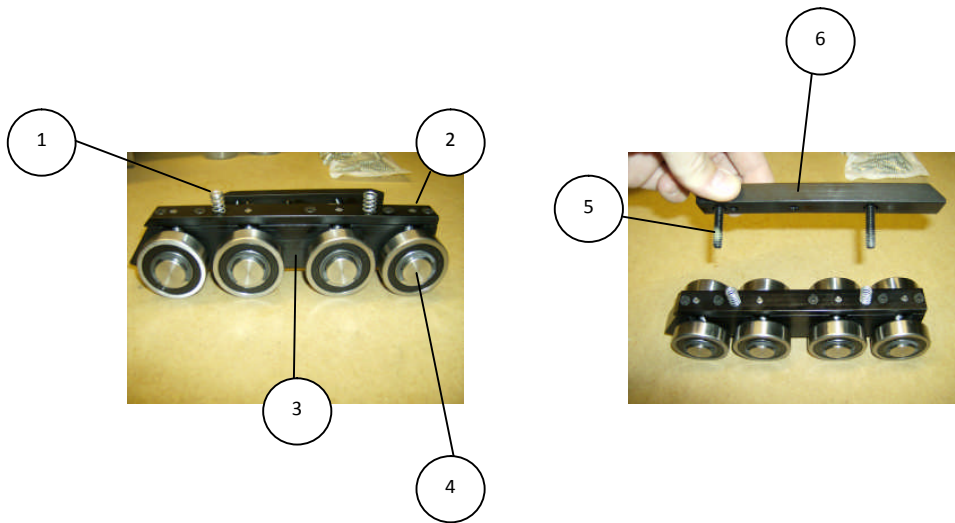


Figure 2



| Item | Part Number | Qty | Description                                      |
|------|-------------|-----|--|
| 1    | 100687      | 2   | Adjust Spring, McMaster/Carr                     |
| 2    | 100216C     | 1   | Mid Plate, Retaining                             |
| 3    | 100208C     | 1   | Body, hold down                                  |
| 4    | 100209      | 4   | Axle   |
|      | 100214      | 8   | Bearing 1.75 OD                                  |
|      | 100212      | 4   | Spring McMaster / Carr #96570K112                |
|      | 100688      | 4   | Pin, 1.5" McMaster / Carr #90145A514             |
| 5    | Screw       | 2   | ¼-20 x 1.25 w/ Nylon Patch Socket Head Cap Screw |
| 6    | 100208D     | 1   | Top Plate, Hold Down                             |