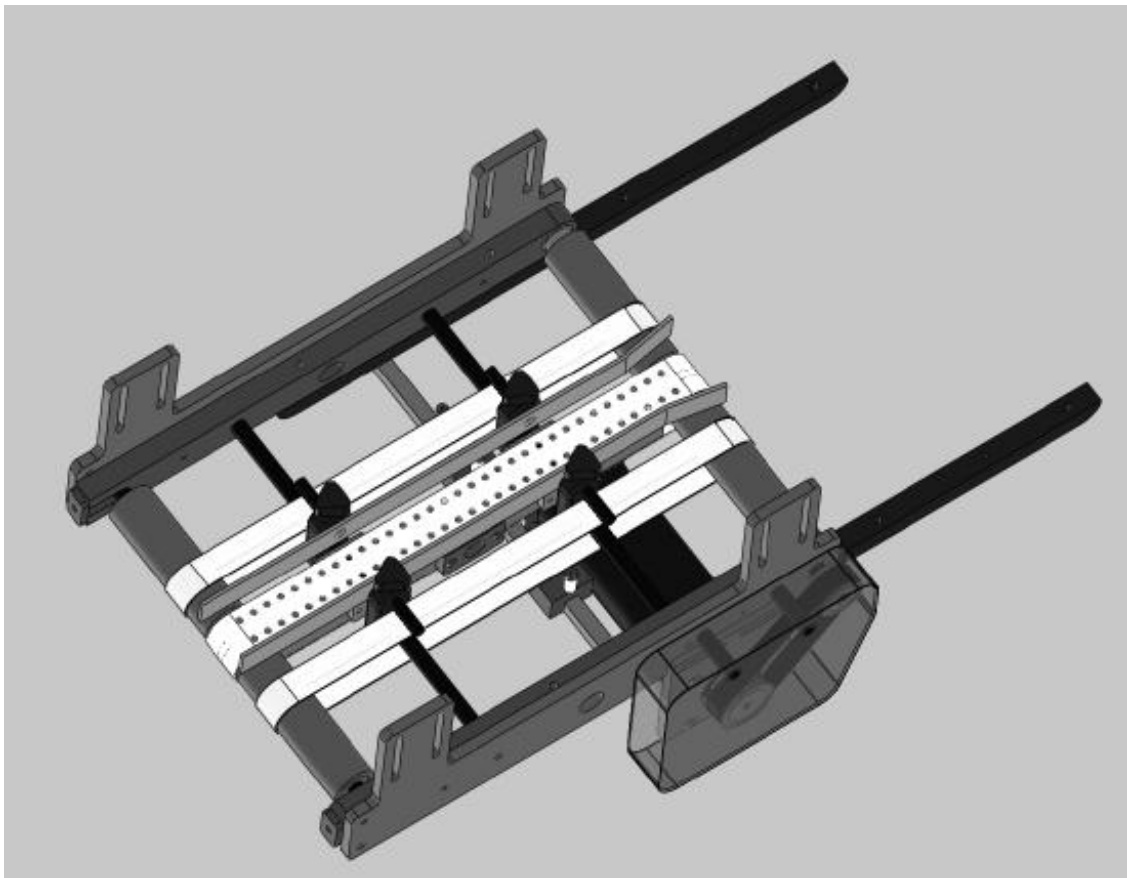


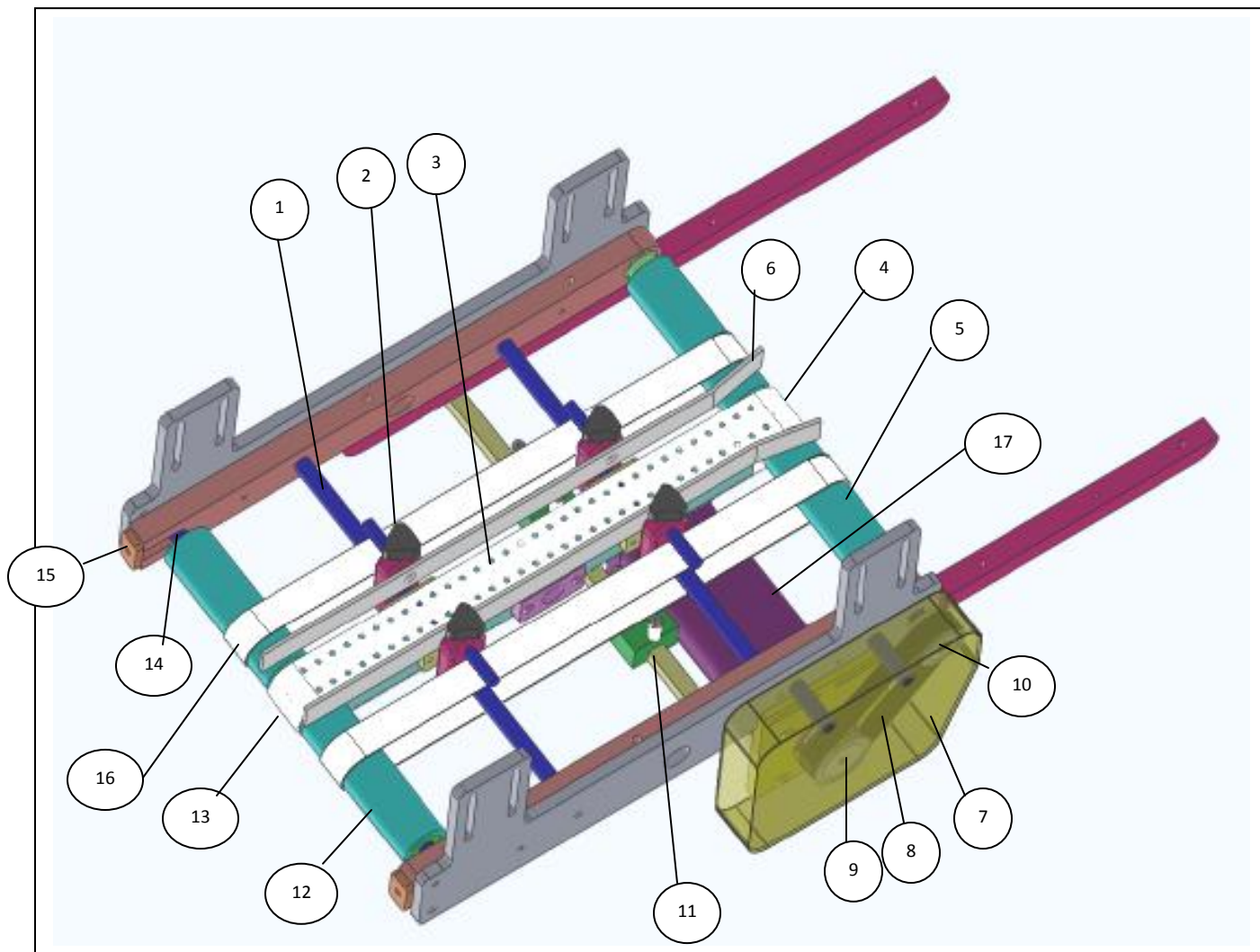


PARTS GUIDE
XM-SERIES VACUUM DISCHARGE EXTENSION
(April 2010)





VACUUM DISCHARGE EXTENSION ASSEMBLY





| Item | Qty | Description | Part Number |
|------|-----|----------------------------------|-------------|
| 1 | 2 | Idler Shaft | 100139 |
| 2 | 4 | Lobed Knob, 10/32 x 1/2 | 100391 |
| | 4 | Adjust Shaft, Side Guide | 100642 |
| | 4 | Side Guide Mount Block | 100650 |
| 3 | 1 | Vacuum Manifold | 100636 |
| | 1 | Center Vacuum Belt | 100659 |
| | 1 | Threaded Manifold Plate | 100654 |
| | 4 | Manifold Mount Plate | 100655 |
| | 1 | Blank Manifold Plate | 100656 |
| 4 | 1 | Crowned Drive Pulley 1.5" | 100637 |
| 5 | 2 | Drive Pulley Long, 5" | 100640 |
| | 1 | Main Drive Shaft | 100651 |
| | 2 | R8 Bearing | 100141 |
| 6 | 2 | Side Guide | 100641 |
| 7 | 1 | Guard. Drive Belt | 100643 |
| 8 | 1 | 375-5M-15 Drive Belt | 100657 |
| 9 | 1 | 30 Tooth 5M-15 Pulley | 100658 |
| 10 | 1 | 22 Tooth 5M-15 Pulley | 100622A |
| 11 | 1 | Belt Guide Mount Bar | 100647 |
| | 2 | Belt Guide Block | 103009A |
| | 4 | Spacer, Belt Guide | 103020 |
| | 2 | Lobed Knob, 10/32 x 3/4 | 100392 |
| 12 | 2 | Idler Pulley Long, 5" | 100639 |
| | 4 | R8 Bearing | 100141 |
| 13 | 1 | Crowned Idler Pulley 1.5" | 100638 |
| | 2 | R8 Bearing | 100141 |
| 14 | 1 | Idler Tension Shaft | 100652 |
| 15 | 2 | Tension Plate | 100653 |
| 16 | 2 | Outer Transport Belt | 100660 |
| 17 | 1 | DC Motor | 100571 |
| NS | 1 | Motor Controller | 100589 |
| NS | | Spring Loaded Nip Wheel Assembly | 100437 |
| NS | | Deflector Plate | 100566 |

NS = Not Shown



Limited Warranty

Superior Paper Handling Solutions (Superior) warrants this product to be free from defects in materials and workmanship, when used under recommended operating conditions for a period of one year from the date of original retail purchase.

If a defect is discovered during the warranty period, Superior (or authorized agent) will make the repairs at no charge. If the defect is not field repairable, the entire unit should be returned to Superior who will, at its sole option, repair or replace the product at no charge, other than shipping expenses to and from the Superior facility in Minneapolis, Minnesota, USA. All returns require prior approval by an authorized Superior employee and must have a Return Goods Authorization number.

This warranty applies only to products manufactured by Superior. The warranty is void if the product has been damaged by accident, abuse, misuse, neglect, improper maintenance, misapplication, or as a result of being attached to equipment not supplied by Superior; if the unit has been modified without the written permission of Superior; or if the units serial number has been removed or defaced. This warranty does not apply to the failure of any rubber based or consumable components including, but not limited to, "o" rings, belts, rollers, fuses, or lamps.

Superior is not responsible for special, incidental, or consequential damages resulting from any breach of warranty or under any other legal theory, including lost profits, downtime, goodwill, or damage to or replacement of equipment or property.

This warranty and the remedies set forth above are exclusive and are in lieu of all others, oral or written, expressed or implied. There are no warranties that extend beyond the description on the face hereof. No Superior employee or authorized agent is authorized to make any modification, extension, or addition to this warranty.