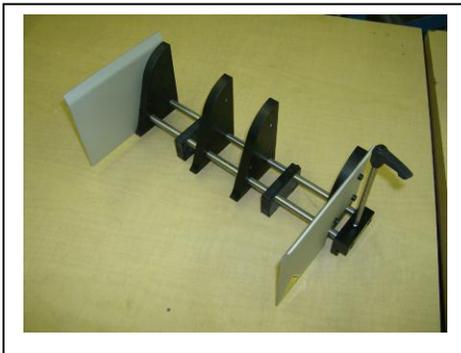




Wedge Selection Reference

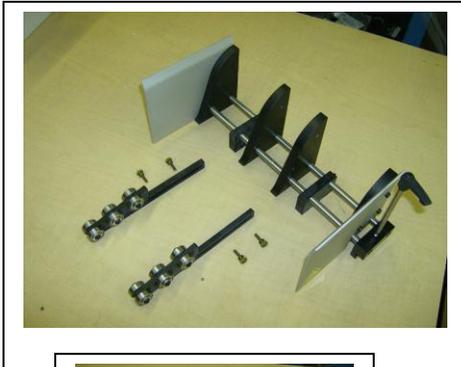
Thank you for purchasing a Superior-PHS *Xtreme* XM-Series Friction Feeder. Included with your feeder are three wedge attachments. Standard, Roller Support, and Small Product Extension. Please review the following information for their uses.

Standard Wedge Assembly

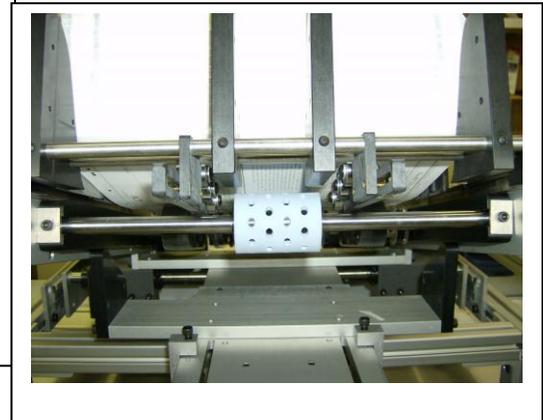


The Standard Wedge configuration is ideal for most products typically in the 5" to 12" lengths. This wedge by itself is typically used for products that have medium to heavy "body" such as; card stock, chipboard, greeting cards, and more. Included in this assembly are two rear guides to assist in containing the product and prevent "skew".

Roller Support Wedge Assembly

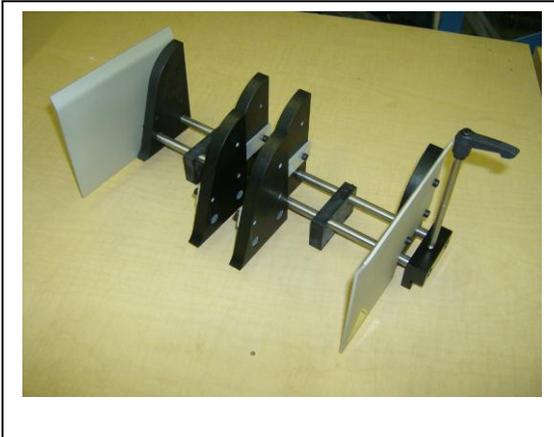


The Roller Support Wedge is an addition to the Standard Wedge configuration and is ideal for most products typically in the 6" to 12" lengths. This wedge combination is typically used for products that have light to medium "body" such as; sheets, labels, magazines, and more. The Roller Support Wedge Assembly fastens directly to the two drop blocks on the Standard Wedge shafts using (4) thumbscrews. They are also adjustable in and out to provide just enough or extra lift to flimsy stocks.

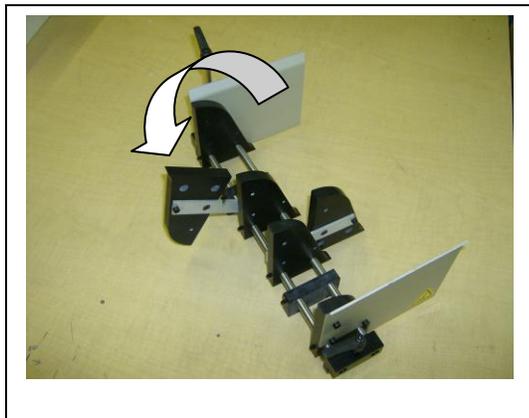




Small Product Extension



The Small Product Extension Wedge also attaches to the Standard Wedge. This combination allows the assembly to advance in far enough to properly support products shorter in length such as business cards, plastic cards, and more. It also features a mounting design that allows the extensions to tilt toward the rear and out of the way for when you need to change over to longer products.



For additional information regarding setup and operation of your new XM-Series Friction Feeder, please refer to the Product Guide on the DVD that was supplied with your feeder or contact the representative from whom you purchased the equipment from.

Want to stay up to date with new product developments and announcements from Superior Paper Handling Solutions? Simply log on to our website www.superior-phs.com and scroll down to the bottom of the home page to sign up on our Email List.