

## PRESS RELEASE

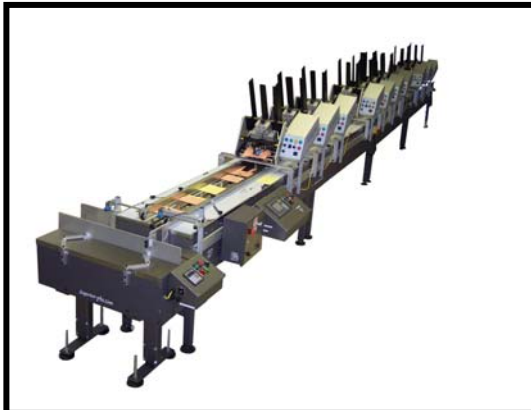
FOR IMMEDIATE RELEASE

### Major Printer in Mexico Automates Manual Collation Process of Notebook Covers

June 2007

One of the largest printers in Mexico automated their manual collation of Note Book covers with a Superior-PHS Collation System featuring SmartControl Collator Communication.

Superior-PHS beat out all competitors based on versatility, flexibility, robustness, and ease of use. This customer had investigated automation solutions at the GraphExpo tradeshow in 2006 and after meetings with several vendors they chose to go with Superior-PHS.



**The solution** was a 10-station Superior-PHS Collation System that consisted of ten XM-1 Friction Feeders, one thirty-foot Flighted Infeed Conveyor, SmartControl Collator Communications Controller, Custom Flighted Infeed Accumulating Conveyor, and self-adjusting material control straps.

This system was set up with a programmable set counter for accumulating ten stacks of 10 groups. The system also featured a programmable time

pause setting to inhibit the collation process while the accumulating conveyor indexed to the next collection position. The net productivity increased by 100% while reducing the manual labor from twelve manual laborers to three machine operators.

At Superior Paper Handling Solutions, we provide affordable, reliable productivity-increasing solutions for the print, mail, and packaging industries.

In addition to friction feeders, Superior-PHS manufactures a complete line of paper handling solutions both modular and fully integrated.

Whatever industry you're in, or whatever paper products you process, we have the right solutions to automate your processes and to improve your overall efficiency.

For more information about our products, call or visit our website at [www.superior-phs.com](http://www.superior-phs.com).