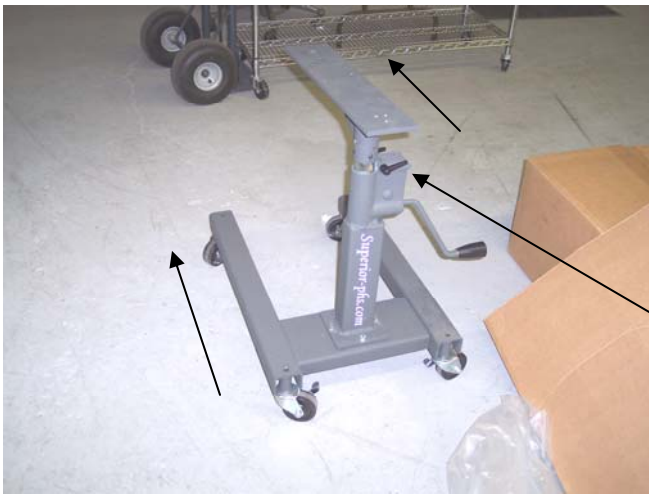


Stand Assembly



Step 1: Install Upright to Base using 4 bolts supplied.

It is recommended that the upright be mounted so that the handle is to the right (when looking at the stand from the rear).



Step 2: Install Head to Upright using bolt and nut supplied (the bolt and nut are fastened to the post for shipment).

The head should be positioned so that it is parallel with the base, facing forward.

Adjustable lever knobs are supplied to straighten and lock the head to the post.



Step 3: Install XM-1 Feeder Mount Plate to Head of Stand using 4 bolts supplied (the bolts are fastened to the Feeder Mount Plate for shipment).

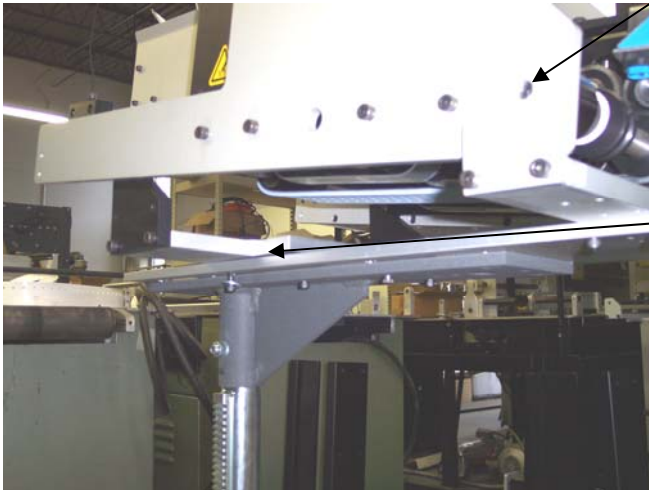
Note: In some cases, the mount plate may be attached to the stand head already.



Step 4: Attach the XM-1 Feeder to the Feeder Mount Plate using two ¼-20 x 3/8 Socket Screws. These screws are already fastened to the front sides of the XM-1 Feeder.

Remove the screws from the XM-1 Feeder.

The next step will require two people. Lift the feeder up onto the Feeder Mount Plate. Using the two screws you removed from the feeder, fasten them through the end pivot mounts so that the head of the screw resides inside the pivot mount.



Next, adjust the rear angle adjust bracket to the desired angle. Make sure one person holds and supports the feeder while the other is making the adjustment.